



**TOLBER DIVISION**  
PYRAMID PLASTICS, INC.



# Technical Information Data

## MICCROPEEL STOP-OFF LACQUER

**MICCROPEEL IS SUITABLE FOR USE IN THE FOLLOWING CYCLES:**

Hard Chrome Plating    Bright Chrome    Nickel

## APPLICATION PROCEDURE

***\*MICCROPEEL SHOULD BE STIRRED PRIOR TO USAGE\****

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. **NOTE:** Cleaning is the most critical aspect of the masking procedure.
2. Apply MICCROPEEL to the area to be masked by dipping, brushing, spraying. For reducing MICCROPEEL, use the MICCROPEEL REDUCER only.
3. Two or Three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of MICCROPEEL can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140 ° F. and times over 15 minutes. Dry time will vary according to relative humidity. **NOTE:** Make sure MICCROPEEL has lost all solvent odor before force drying or applying additional coats.
4. For extra long cycles, 3 coats are recommended. If area to be masked is highly polished, refer to the "Masking Polished or Smooth Surfaces" technical data page for improved adhesion.
5. MICCROPEEL can be removed using MICCROPEEL REDUCER. MICCROPEEL will not peel from the metal part.

## CHARACTERISTICS

Color:	Green	Wt./Gal:	7.9 lbs/gal
Viscosity:	200-250 cps	Flash Point:	24° F. TCC
Coverage Rate:	Approximately 280 ft. <sup>2</sup> (26m <sup>2</sup> ) per gallon	Dry film:	1.5 mil

\*\*\*\*\*MICCROPEEL is available in 1 gallon, 5 gallon, and 55 gallon containers.\*\*\*\*\*

**REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY**



80 Metcalfe Street  
Buffalo, NY 14206  
716.856.2300  
716.856.7115 (fax)  
sales@cdibuffalo.com

