



TOLBER DIVISION
PYRAMID PLASTICS, INC.



Technical Information Data

MICCRO XP-2000LR STOP-OFF LACQUER

MICCRO XP-2000LR IS SUITABLE FOR USE IN THE FOLLOWING CYCLES:

Electroless Nickel Hard Coat Anodizing Chemical Milling Acid Solutions in General

APPLICATION PROCEDURE

XP-2000LR SHOULD BE STIRRED PRIOR TO USAGE

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. **NOTE:** Cleaning is the most critical aspect of the masking procedure.
2. Apply XP-2000LR to the area to be masked by dipping, brushing or spraying. For reducing XP-2000LR, use the XP-2000LR REDUCER only.
3. Two or Three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of XP-2000LR can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140 ° F. and times over 15 minutes. Dry time will vary according to relative humidity. **NOTE:** Make sure XP-2000LR has lost all solvent odor before force drying or applying additional coats.
4. For extra long cycles, 3 coats are recommended. If the area to be masked is highly polished, refer to the "Masking Polished or Smooth Surfaces" technical data page for improved adhesion.
5. XP-2000LR can normally be peeled from the part after processing. For mass stripping or removal from recessed areas, use XP-2000LR REDUCER or MICCROSTRIP A

CHARACTERISTICS

Color:	Red	Wt./Gal:	8.0 lbs/gal
Viscosity:	5000-6000 cps	Flash Point:	24° F. TCC
Coverage Rate:	Approximately 130 ft. ² (12m ²) per gallon	Dry film:	1 mil

*****XP-2000 is available in 1 gallon, 5 gallon, and 55 gallon containers.*****

REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY



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